# Chain Slings

Working Load Limits In Tonnes

#### Grade 80 (T)

	Single Leg Slings						
	-6	0	Å	Ď			
С	Loading Factors	1	0.75	0.75			
	Chain Size (mm)	Straight Sling	*Adjustable Sling	Reeved Sling			
	6	1.1	1.1	0.8			
	7	1.5	1.5	1.1			
	8	2.0	2.0	1.5			
	10	3.2	3.2	2.4			
	13	5.3	5.3	4.0			
	16	8.0	8.0	6.0			
	20	12.5	12.5	9.4			
	22	15.0	15.0	11.3			
	26	21.2	21.2	15.9			
	32	31 5	31.5	23.6			

	Å	
1.73	1.41	1
60°	Straight Sling 90º	120°
1.9	1.6	1.1
2.6	2.1	1.5
3.5	2.8	2.0
5.5	4.5	3.2
9.2	7.5	5.3
13.8	11.3	8.0
21.6	17.6	12.5
26.0	21.2	15.0
36.7	29.9	21.2
54.5	44.4	31.5

2, 3, or 4 Leg Slings

Ba			
Å	B	D	Ģ
1.3	1.3	2.25	Loading Factors
Reeved Sling Max 60°	1 Leg Max 60º	2 Leg Max 60º	Chain Siz (mm)
1.4	1.4	2.5	6
2.0	2.0	3.4	7
2.6	2.6	4.5	8
4.2	4.2	7.2	10
6.9	6.9	11.9	13
10.4	10.4	18.0	16
16.3	16.3	28.1	20
19.5	19.5	33.8	22
27.6	27.6	47.7	26

\*If you use a grab hook without a cradle or side supports, the working load limit (WLL) for straight slings is reduced to the same as for reeved slings.

The values shown in this table meet or exceed the minimum safety standards in AS3775.2 and are listed in tonnes.

The maximum WLL values given are for general-purpose lifting using crane mechanisms that fall under the M3 group classification in AS1418.1.

Always contact your local Certex branch if you're lifting in special conditions or need more specific guidance.

**Never go over the stated WLL,** even if the lifting angle is less than 60 degrees or if the load is flexible.

For anything outside general-purpose use, the WLL will be adjusted (derated) to match the crane classification rules in AS1418.1.

For basket-style slings or specially designed lifts, refer to AS3775 parts 1 or 2 for proper guidance.

If you're lifting under **non-general-purpose conditions** or are unsure, **contact your local CERTEX branch** for guidance.





indicates the sling angle is equal to twicethe greatest angle of inclination of a leg to the vertical.





41.0

70.9

41.0

### Grade 100 (V)

32



Single Leg Slings				2, 3, or 4 Leg Slings			Basket Slings			
	e e e e e e e e e e e e e e e e e e e	Ď	-		Å		A	$\bigcirc$	b	
1	0.75	0.75	_	1.73	1.41	1	1.3	1.3	2.25	
Straight Sling	*Adjustable Sling	Reeved Sling		60°	Straight Sling 90°	120°	Reeved Sling Max 60°	1 Leg Max 60º	2 Leg Max 60º	
1.4	1.4	1.1		2.4	2.0	1.4	1.8	1.8	3.2	
1.9	1.9	1.4		3.3	2.7	1.9	2.5	2.5	4.3	
2.5	2.5	1.9		4.3	3.5	2.5	3.3	3.3	5.6	
4.0	4.0	3.0		6.9	5.6	4.0	5.2	5.2	9.0	
6.7	6.7	5.0		11.6	9.4	6.7	8.7	8.7	15.1	
10.0	10.0	7.5		17.3	14.1	10.0	13.0	13.0	22.5	
16.0	16.0	12.0		27.7	22.6	16.0	20.8	20.8	36.0	
19.0	19.0	14.3		32.9	26.8	19.0	24.7	24.7	42.8	
26.5	26.5	19.9		45.8	37.4	26.5	34.5	34.5	59.6	
40.0	40.0	30.0		69.2	56.4	40.0	52.0	52.0	90.0	



#### **Lifting Products and Services**

## Call us on **1800 CERTEX** or visit **certexlifting.com.au**

Adelaide • Bibra Lake • Coffs Harbour • Geelong • Kalgoorlie Melbourne North • Melbourne West • Newcastle • Perth • Port Hedland

> Lifting Solutions Group Axel Johnson International

Angle between sling legs	Load Factor
60°	1.73
90°	1.41
120°	1.00
120	1.00